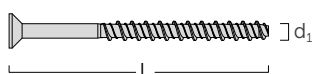
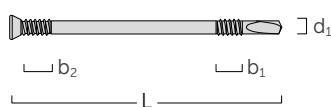
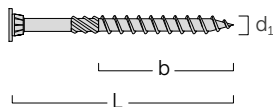
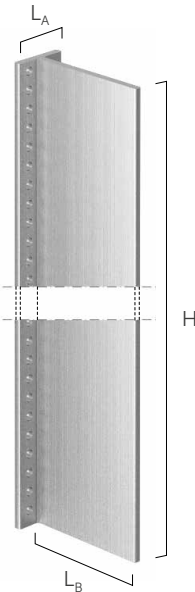


# ALUMINI HT

## CONCEALED BRACKET WITHOUT HOLES

- It allows to connect secondary beams with limited width (starting from 55 mm)
- Strengths in all directions: vertical, horizontal and axial. They can be used in inclined joints, for timber-to-timber and timber-to-concrete connections
- The use of KGL EVO screws and SBD-HT self-drilling dowels allows excellent installation tolerance



CODE	H [mm]	L <sub>A</sub> [mm]	L <sub>B</sub> [mm]	pcs
ALUMINIHT65	65	45	110	25
ALUMINIHT95	95	45	110	25
ALUMINIHT125	125	45	110	25
ALUMINIHT155	155	45	110	15

CODE	H [mm]	L <sub>A</sub> [mm]	L <sub>B</sub> [mm]	pcs
ALUMINIHT2165	2165	45	110	1

### FASTENERS

#### KGL EVO | PAN HEAD SCREW WITH EVO COATING

d <sub>1</sub> [mm]	CODE	L [mm]	b [mm]	pcs
5 TX 25	KGLEVO560	60	35	200

#### SBD-HT | SELF-DRILLING DOWEL

d <sub>1</sub> [mm]	CODE	L [mm]	b <sub>2</sub> [mm]	b <sub>1</sub> [mm]	pcs
7,5 TX 40	SBD7555	55	10	-	50
	SBD7575H	75	10	8	50
	SBD7595H	95	10	15	50

#### SKS ALUMINI | SCREW ANCHOR WITH COUNTERSUNK HEAD

d <sub>1</sub> [mm]	CODE	L [mm]	pcs
6,5 TX 30	SKSALUMINI660	60	100

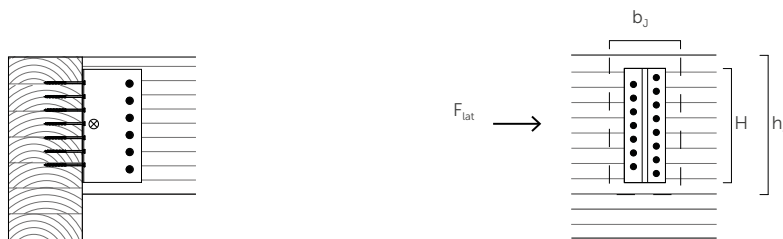
## STRUCTURAL VALUES

### TIMBER-TO-TIMBER JOINT | $F_v$



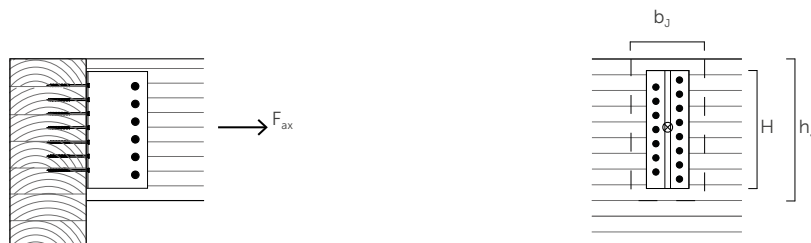
ALUMINI HT		SECONDARY BEAM		MAIN BEAM	
H [mm]	$b_j$ [mm]	$h_j$ [mm]	SBD-HT dowels $\varnothing 7,5$ [pcs $\varnothing \times L$ ]	KGL EVO screw $\varnothing 5 \times 60$ [pcs]	$R_{V,k}$ [kN]
65	60	90	2 - $\varnothing 7,5 \times 55$	7	2,9
95	60	120	3 - $\varnothing 7,5 \times 55$	11	7,1
125	60	150	4 - $\varnothing 7,5 \times 55$	15	12,9
155	60	180	5 - $\varnothing 7,5 \times 55$	19	19,9

### TIMBER-TO-TIMBER JOINT | $F_{lat}$



ALUMINI HT		SECONDARY BEAM		MAIN BEAM		
H [mm]	$b_j$ [mm]	$h_j$ [mm]	SBD-HT dowels $\varnothing 7,5$ [pcs $\varnothing \times L$ ]	KGL EVO screw $\varnothing 5 \times 60$ [pcs]	$R_{lat,k,alu}$ [kN]	$R_{lat,k,beam}$ [kN]
65	60	90	2 - $\varnothing 7,5 \times 55$	7	1,6	3,1
95	60	120	3 - $\varnothing 7,5 \times 55$	11	2,3	4,1
125	60	150	4 - $\varnothing 7,5 \times 55$	15	3,0	5,1
155	60	180	5 - $\varnothing 7,5 \times 55$	19	3,8	6,2

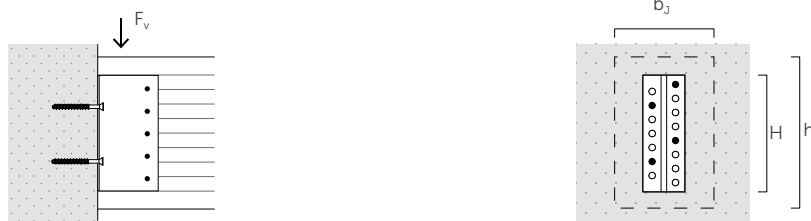
### TIMBER-TO-TIMBER JOINT | $F_{ax}$



ALUMINI HT		SECONDARY BEAM		MAIN BEAM	
H [mm]	$b_j$ [mm]	$h_j$ [mm]	SBD-HT dowels $\varnothing 7,5$ [pcs $\varnothing \times L$ ]	KGL EVO screw $\varnothing 5 \times 60$ [pcs]	$R_{V,k}$ [kN]
65	60	90	2 - $\varnothing 7,5 \times 55$	7	15,5
95	60	120	3 - $\varnothing 7,5 \times 55$	11	24,3
125	60	150	4 - $\varnothing 7,5 \times 55$	15	33,2
155	60	180	5 - $\varnothing 7,5 \times 55$	19	42,0

## STRUCTURAL VALUES

### TIMBER-TO-CONCRETE JOINT | $F_v$



ALUMINI HT		SECONDARY BEAM timber			MAIN BEAM uncracked concrete	
H	$b_3$	$h_j$	SBD-HT dowels $\varnothing 7,5$	$R_{v,k}$	SKSALUMINI660 anchor $\varnothing 6,5 \times 60$	$R_{v,d \text{ concrete}}$
[mm]	[mm]	[mm]	[pcs $\varnothing \times L$ ]	[kN]	[pcs $\varnothing \times L$ ]	[kN]
125	60	150	3 - $\varnothing 7,5 \times 55$	<b>15,6</b>	4	<b>6,0</b>
155	60	180	3 - $\varnothing 7,5 \times 55$	<b>15,6</b>	5	<b>7,3</b>

### GENERAL PRINCIPLES

- Resistance values for the fastening system are valid for the calculation examples shown in the table.
- The calculation process used a timber characteristic density of  $\rho_k = 385 \text{ kg/m}^3$  and C20/25 concrete with a thin reinforcing layer, where edge-distance is not a limiting factor.
- The coefficients  $k_{mod}$  and  $\gamma_M$  should be taken according to the current regulations used for the calculation.
- Dimensioning and verification of timber and concrete elements must be carried out separately.

### STRUCTURAL VALUES | $F_v$

#### TIMBER-TO-TIMBER

- Characteristic values comply with the EN 1995-1-1 standard in accordance with ETA-09/0361.
- Design values can be obtained from characteristic values as follows:

$$R_d = \frac{R_k \cdot k_{mod}}{\gamma_M}$$

- In some cases the connection shear strength  $R_{v,k}$  is notably large and may be higher than the secondary beam strength. Particular attention should be paid to the shear check of the reduced timber cross-section in correspondence with the bracket location.

### STRUCTURAL VALUES | $F_{lat}$ | $F_{ax}$

#### TIMBER-TO-TIMBER

- Characteristic values comply with the EN 1995-1-1 standard in accordance with ETA-09/0361. Design values can be obtained from characteristic values as follows:

$$R_{lat,d} = \min \left\{ \begin{array}{l} \frac{R_{lat,k,alu}}{\gamma_{M,alu}} \\ \frac{R_{lat,k,beam} \cdot k_{mod}}{\gamma_{M,T}} \end{array} \right.$$

$$R_{ax,d} = \frac{R_{ax,k} \cdot k_{mod}}{\gamma_M}$$

with  $\gamma_{M,T}$  partial coefficient of the timber.

### STRUCTURAL VALUES | $F_v$

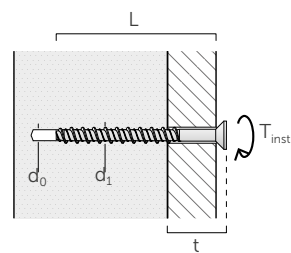
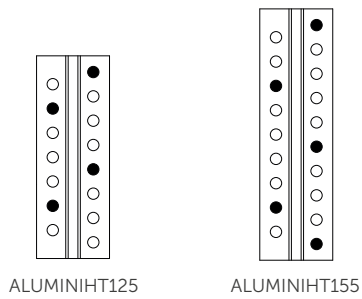
#### TIMBER-TO-CONCRETE

- Characteristic values on wood side are consistent with EN 1995-1-1 and in accordance with ETA-09/0361. Fastening on concrete is not CE marked, it is advisable to use the joint system for non-structural applications.
- Design resistance values can be obtained from the tabled values as follows:

$$R_d = \min \left\{ \begin{array}{l} \frac{R_{k,timber} \cdot k_{mod}}{\gamma_M} \\ R_{d,concrete} \end{array} \right.$$

- Because of the arrangement of the fasteners on concrete, special care should be taken during installation.

## ANCHORS INSTALLATION



anchor	$d_1$ [mm]	L [mm]	$d_0$ [mm]	t [mm]	TX	$T_{inst}$ [Nm]
SKSALUMINI660	6,5	60	5	≈ 10	TX30	15

## ASSEMBLY

